

SECTION T

SPECIAL REPAIRS AND MODIFICATIONS

Section No. T.1 Securing loose baffles in the silencer (Series II).

Section No. T.2 Fitting a new-type chromium grille.

Section T.1

SECURING LOOSE BAFFLES IN THE
SILENCER (Series II)

When rattle is experienced in the exhaust system it should first be ascertained that no part of the system approaches near enough to any part of the body to make contact, allowing for movement of the engine in its supports and for the flexibility of the mounting of the exhaust pipe.

After checking this point, if rattles still exist, four holes should be drilled in the silencer as shown in

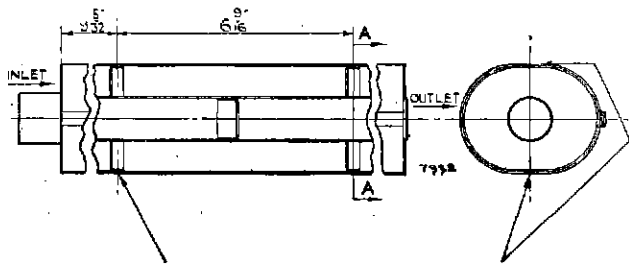


Fig. T.1

Method of securing loose baffles in the silencer

Fig. T.1. These holes can then be used to secure both baffles by means of plug-welding.

Section T.2

FITTING A NEW-TYPE CHROMIUM
GRILLE

In the event of it being necessary to fit a replacement chromium grille to early models with combined head and pilot lamps, certain modifications must be made. These modifications are necessitated by the fact that later models with combined head and pilot lamps were fitted with a modified grille, and this later grille is now issued as replacement in all cases.

The four studs along the top and the two studs on each side of the opening in the front panel must be cut off so that their length does not exceed $\frac{5}{32}$ in. (4 mm.). They must not be strained or broken off because this may cause damage to the surface of the panel. It is most important that the four studs along the bottom of the opening are not removed or cut.

Having carried out this modification, the replacement grille may now be fitted.